

## Silicon Calcium Cored Wire (CaSi)

ARTWIRE AW-110

Chemical Compositions						
Ca (%)	Si (%)	C (%)	Al (%)	S (%)	P (%)	Fe (%)
30 Min	55 Min	1 Max	1.5 Max	0.06	0.05	Balance

Physycal Specification	
Wire Diameter	13mm and 9 mm
Powder Size	0-2 mm
Powder Density	280 ± 10 gr/m
steel belt Thickness	0.4 ± 0.05 mm
Type of Axis	Horizontal or Vertical
Type of Ring	Oval

Package
coil on the steel pallet Coil type: Horizontal and vertical